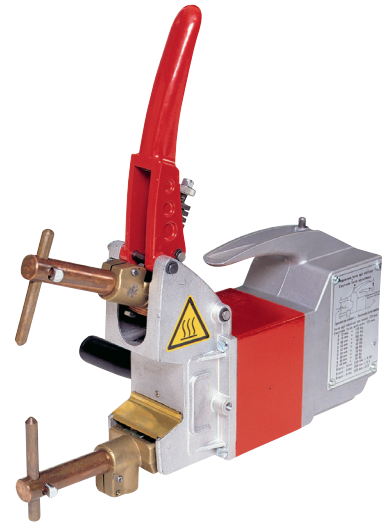


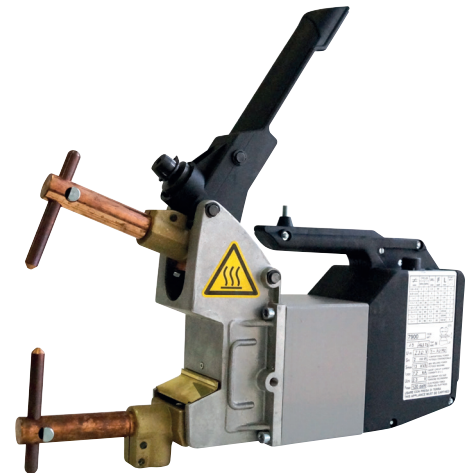
**TECNA7018 - 2kVA**  
**240V Spot Welder**

|                               |                              |
|-------------------------------|------------------------------|
| <b>Technical Data</b>         | <b>Part no: 7018</b>         |
| Power Supply / Phases (V-Ph)  | 240 - 1                      |
| Nominal Power                 | 50% @ 2kVA                   |
| Maximum Welding Power         | 13kVA                        |
| Secondary No Load Voltage (V) | 2.3                          |
| Main Fuse (A)                 | 16                           |
| Arm Length (mm)               | 125 - 500mm (125mm Standard) |
| Arms Gap (mm)                 | 96                           |
| Maximum Thickness (mm)        | 2 + 2                        |
| Dimensions (mm)               | 440 x 100 x 250              |
| Weight (kg)                   | 11.00                        |
| Warranty                      | 1 Year on machine            |



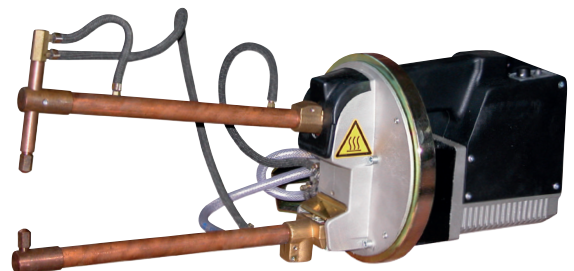
**TECNA7900 - 2kVA**  
**240V Spot Welder +Timer**

|                               |                              |
|-------------------------------|------------------------------|
| <b>Technical Data</b>         | <b>Part no: 7900</b>         |
| Power Supply / Phases (V-Ph)  | 240 - 1                      |
| Nominal Power                 | 50% @ 2kVA                   |
| Maximum Welding Power         | 13kVA                        |
| Secondary No Load Voltage (V) | 2.3                          |
| Main Fuse (A)                 | 16                           |
| Arm Length (mm)               | 125 - 500mm (125mm Standard) |
| Arms Gap (mm)                 | 96                           |
| Maximum Thickness (mm)        | 2 + 2                        |
| Dimensions (mm)               | 440 x 100 x 250              |
| Weight (kg)                   | 11.00                        |
| Functions                     | Timer                        |
| Warranty                      | 1 Year on machine            |



**TECNA7913 - 6kVA**  
**415V Spot Welder + Timer - Water Cooled Arms**

|                               |                              |
|-------------------------------|------------------------------|
| <b>Technical Data</b>         | <b>Part no: 7913</b>         |
| Power Supply / Phases (V-Ph)  | 415 - 3                      |
| Nominal Power                 | 50% @ 6kVA                   |
| Maximum Welding Power         | 16kVA                        |
| Secondary No Load Voltage (V) | 2.5                          |
| Main Fuse (A)                 | 16                           |
| Arm Length (mm)               | 150 - 500mm (150mm Standard) |
| (Standard Length 150mm)       |                              |
| Arms Gap (mm)                 | 94                           |
| Maximum Thickness (mm)        | 2 + 2                        |
| Dimensions (mm)               | 108 x 475 x 203              |
| Weight (kg)                   | 11.00                        |
| Functions                     | Timer - Water Cooled Arms    |
| Warranty                      | 1 Year on machine            |



**Overview**

The TECNA 7018 and 7900 hand held Spot Welders are light weight, reliable and simple to operate units for the smash repair and sheet metal fabrication industries. There are a variety of arms available for both units enabling a range of applications. The 7900 has the added advantage of coming standard with a timer. A compensation circuit starts the timer only when there is a proper range of current which allows welding on oxidised sheets or materials with a painted surface. The 7913 is a 3 Phase, water cooled, hand held Spot Welder designed for heavy duty body repairs and light production work.

# SPOT WELDERS

Accessories for Models 7018 - 7900 - 7913



## ACCESSORIES

Tecna Spot Welder Arms & Accessories  
For Models: 7018 - 7020 - 7900

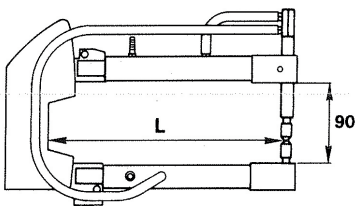


### Accessories Part No and Descriptions

| RefPart No. | Description                      |
|-------------|----------------------------------|
| 1 7501      | 125mm Arm set                    |
| 7502        | 250mm Arm set                    |
| 7503        | 350mm Arm set                    |
| 7504        | 500mm Arm set                    |
| 2 7506      | 250mm x 200mm Large Profile arms |
| 3 7507      | 350mm Off set                    |
| 4 7509      | 550mm x 220mm Arm set            |
| 5 7510      | Internal profile arms            |
| 6 7521      | electrodes only                  |
| 7 7526      | Set of Bent electrodes           |

### Arms & Electrodes

Model 7913



- Art. 7512 L = 150 mm
- Art. 7513 L = 250 mm
- Art. 7514 L = 350 mm
- Art. 7515 L = 500 mm
- Art. 3830 electrodes only

